

There is no separately notification to the change of parameters and the structural improvement of the products.

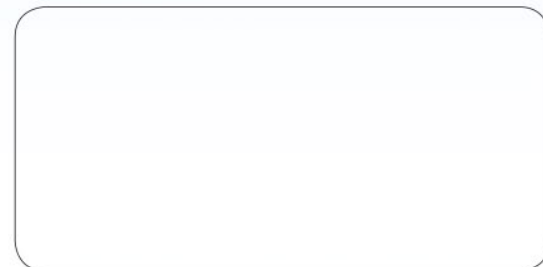
## GMS INTERNATIONALS

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**GMS INTERNATIONALS**

# GMS INTERNATIONALS

GMS INTERNATIONALS (Established in 2008) is a world class international company specializing in customized solutions to meet the client requirements. We also have manufacturing machines for corrugated boxes (Since 2015). We manufacture and supply top grade parts to our customers. We also have presence in India.

## Our Expertise

We have gained an excellent reputation from our worldwide customers, attributed to our strict quality control in component selection and performance inspection.

We work under CE, FCC, CCC, and E-mark standards. The performance of our products exceed the advanced world standard.

We serve a demanding market of industrial, commercial, scientific, government and military clients around the world.

Our products are popular in the markets of America, Europe, South Africa, The Middle East and Australia. We are also consistently growing as the world leaders in Transportation Computing and Embedded Computing.

We are looking forward to providing you customized solutions and system to meet your projects requirements.

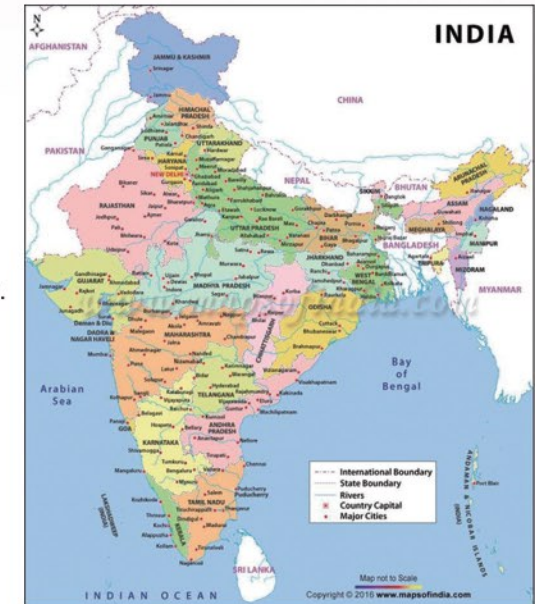
## Our Mission

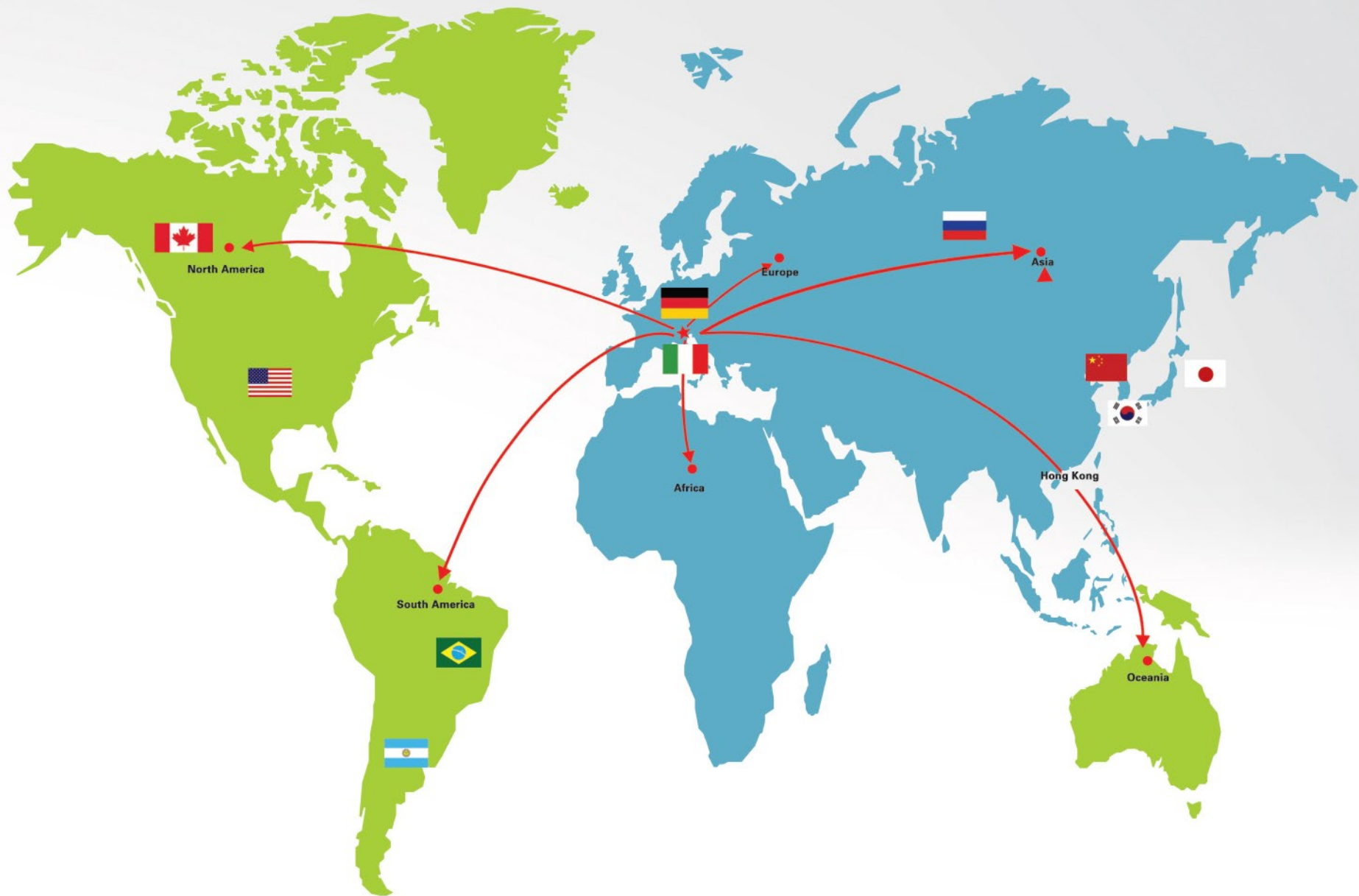
- Provide high-quality, affordable solutions to your needs
- Create and cultivate long-term relationships with clients
- Respond immediately to the changing needs of our clients
- Achieve complete customer satisfaction
- Improve our services continuously

At GMS International every person in our company is a member of the team and a team player, with the expectation and need that they perform their duties to their fullest capacity and potential. Our objective is a commitment to the highest quality machines and customer service. The client satisfaction is our main focus, reached through innovative and cost-effective services. We will lead the corrugated machinery industry in supply and rapid customer service.

## Our Values

At GMS International, there are several values which we hold in high regard, and we expect these values in every member of our team. These values are honesty, fortitude, reliability, integrity, temperance, faith, and hope. We believe that these values set us a step above the rest, and allow our company to provide high quality services in a very professional and efficient manner.









## High Speed Printing Slotting Die-cutting Machine



### Technological parameter:

#### Main features:

- ☆ Control on the main console and each unit console with display adjustment system, store repeated order, easy for operation.
- ☆ Motorized printing hung type plate mounting, auto reset, quick change.
- ☆ Each unit is equipped with Emergency Stop switch to ensure safe operation.
- ☆ Motorized gap adjustment device for easy operation.
- ☆ Transmissions are using precision high hardness gears with spray type circulation lubrication system.
- ☆ Electric element, bearing, and pneumatic elements all adopt international brand.

Project \ Model	HQYKM-920	HQYKM-1224	HQYKM-1228	HQYKM-1428	HQYKM-1628	HQYKM-1632
Maximum speed of machine (Zhang / min)	180	160	140	120	120	100
Maximum paper size (mm)	900X2000	1200X2400	1200X2800	1600X2400	1600X2800	1600X3200
Minimum paper size (mm)	300X600	350X600	350X600	400X600	450X600	450X600
Sheet fed paper (mm)	1200X2000	1500X2400	1500X2900	1600X2400	2000X2800	2000X3200
Maximum print width (mm)	900X1960	1200X2360	1200X2760	1600X2360	1600X2760	1600X3160
Standard printing thickness (mm)	7.2	7.2	7.2	7.2	7.2	7.2
Minimum slotting (single shaft spacing)	130X130X130X130	130X130X130X130	130X130X130X130	130X130X130X130	130X130X130X130	130X130X130X130
	230X65X320X65	230X65X320X65	230X65X320X65	230X65X320X65	230X65X320X65	230X65X320X65
Minimum slotting (double spacing)	130X130X130X130	130X130X130X130	130X130X130X130	130X130X130X130	130X130X130X130	130X130X130X130
	230X65X320X65	230X65X320X65	230X65X320X65	230X65X320X65	230X65X320X65	230X65X320X65
Maximum groove depth (mm)	250	300	300	400	400	400

## Feeding unit



- ☆ Extended wheel type lead edge feeder with servo driving system and vacuum assist for high feeding precision and running steadiness
- ☆ Suitable for 3/5/7ply boards and micro-flute board of E.W.F flutes
- ☆ Vacuum with variable strength and sectional adjust for different board quality and sizes
- ☆ Computerized and motorized left/right for side gauges, with auto pneumatic squaring function
- ☆ Duplex feeding rolls with spring pressure for minimized board caliper loss
- ☆ Brush and vacuum suction to clean dust from board surface for perfect printing result (Optional electrostatic dust removing device)

## Printing unit



- ☆ PLC computerized precise printing registration with touch screen and alternative motorized control
- ☆ Motorized digital control for printing clearance adjust from 0–12mm
- ☆ Motorized digital control for inking gap between rubber roll and anilox roll from 0–6mm (Optional ceramic anilox roll with chamber doctor blade)
- ☆ Pneumatic up/down & auto idle running of anilox roll to avoid ink drying
- ☆ Rubber roll and anilox roll with quick-change structure
- ☆ Foot switch and ratchet wheel locking system for fast flexo plate mounting
- ☆ Board conveying wheels with fast moving system for fast flexo plate mounting
- ☆ Board conveying wheels with fast moving and locking structure (Optional PLC computerized vacuum transfer system)

## Slotting unit



- ☆ PLC computerized die cutting registration with touch screen and alternative motorized control
- ☆ Anvil roll axial auto oscillation for 40mm
- ☆ Automatic linear speed differential compensation for consistent die cutting accuracy
- ☆ Motorium gap setting between anvil/die roll for +9mm Equilibrium calibrated die roll made of high quality steel, precisely grinded with chrome plated.
- ☆ Motorized axial adjust of die roll for 20mm with digital
- ☆ Automatic anvil blanket renew device for prolonged blanket using life.
- ☆ Motorized conveyor belt for cleaning scraps from slotter and die cutter.

## Die cutting unit



- ☆ Prepressing wheel: Electrically coupled slotting and cutting and prepressing
- ☆ Automatically adjusted group data setting with frequency converter revision to ensure high precision
- ☆ Manually adjusted scoring wheel clearance with adjustment data displayed on the dial
- ☆ 7mm alloy steel scoring knives with indent heat treatment to enable grinding teeth sharp edge and high precision
- ☆ PLC, touch screen and motorized digital 360-degree adjustment adopted from slotting phase with order being able to stored
- ☆ Additional portable orifice die backer
- ☆ Equipped with the interlock control switch at slotting unit to achieve stop or resume paper feed.





## MQYKM High Speed Printing Slotting Die-cutting Machine



### Main features:

- ☆ Control on the main console and each unit console with display adjustment system, store repeated order, easy for operation.
- ☆ Motorized printing hung type plate mounting, auto reset, quick change.
- ☆ Each unit is equipped with Emergency Stop switch to ensure safe operation.
- ☆ Motorized gap adjustment device for easy operation.
- ☆ Transmissions are using precision high hardness gears with spray type circulation lubrication system.
- ☆ Electric element, bearing, and pneumatic elements all adopt international brand.

Project	Model	MQYKM-920	MQYKM-1224	MQYKM-1228	MQYKM-1428	MQYKM-1628	MQYKM-1632
Maximum speed of machine (Zhang / min)		120	120	100	100	100	80
Maximum paper size (mm)		900X2000	1200X2400	1200X2800	1600X2400	1600X2800	1600X3200
Minimum paper size (mm)		260X600	350X600	350X600	400X600	450X600	450X600
Sheet fed paper (mm)		1200X2000	1500X2400	1500X2900	1600X2400	2000X2800	200X3200
Maximum print width (mm)		900X1960	1200X2360	1200X2760	1600X2360	1600X2760	1600X3160
Standard printing thickness (mm)		7.2	7.2	7.2	7.2	7.2	7.2
Minimum slotting (single shaft spacing)		150X150X150X150	150X150X150X150	150X150X150X150	150X150X150X150	150X150X150X150	150X150X150X150
		270X65X270X65	270X65X270X65	270X65X270X65	270X65X270X65	270X65X270X65	270X65X270X65
Minimum slotting (double spacing)		150X150X150X150	150X150X150X150	150X150X150X150	150X150X150X150	150X150X150X150	150X150X150X150
		270X65X270X65	270X65X270X65	270X65X270X65	270X65X270X65	270X65X270X65	270X65X270X65
Maximum groove depth (mm)		250	300	300	400	400	400

## Feeding unit



- ☆ Extended wheel type lead edge feeder with servo driving system and vacuum assist for high feeding precision and system stability
- ☆ Suitable for 3/5/7ply boards and micro-flute board of E.W.F flutes
- ☆ Vacuum with variable strength and sectional adjust for different board quality and sizes
- ☆ Motorized left/right for side gauges.
- ☆ Duplex feeding rolls with spring pressure for minimized board caliper loss
- ☆ Brush and vacuum suction to clean dust from board surface for perfect printing result (Optional electrostatic dust removing device)

## Printing unit



- ☆ PLC computerized precise printing registration with touch screen and alternative motorized control
- ☆ Motorized digital control for printing clearance adjust from 0–12mm
- ☆ Motorized digital control for inking gap between rubber roll and anilox roll from 0–6mm (Optional ceramic anilox roll with chamber doctor blade)
- ☆ Pneumatic up/down & auto idle running of anilox roll to avoid ink drying
- ☆ Rubber roll and anilox roll with quick-change structure
- ☆ Foot switch and ratchet wheel locking system for fast flexo plate mounting
- ☆ Board conveying wheels with fast moving system for fast flexo plate mounting
- ☆ Board conveying wheels with fast moving and locking structure (Optional PLC computerized vacuum transfer system)

## Slotting unit



- ☆ Prepressing wheel: Electrically coupled slotting and cutting and prepressing.
- ☆ Automatically adjusted group data setting with frequency converter revision to ensure high precision.
- ☆ Manually adjusted scoring wheel clearance with adjustment data displayed on the dial.
- ☆ 7mm alloy steel scoring knives with indent heat treatment to enable grinding teeth sharp edge and high precision.
- ☆ PLC, touch screen and motorized digital 360-degree adjustment adopted from slotting phase with order being able to stored.
- ☆ Additional portable orifice die backer.
- ☆ Equipped with the interlock control switch at slotting unit to achieve stop or resume paper feed.

## Die cutting unit



- ☆ Die-cutting pressure gap is motorized adjust.
- ☆ Setting displacement measure device for anvil roll.
- ☆ Quick change over rubber anvil, good wear-ability.
- ☆ Speed difference compensation system make line speed be synchronization, it can ensure die cutting precise.
- ☆ Anvil roll renew device to prolong usage time of anvil roll and reduce production costs.





## QYKM Automatic Speed Printing Slotting Machine



### Main features:

- ☆ Designed According the high request and the reliable function, the operation of the machine is humanized, can accomplish the setting, revision, implement, replacing and memories function in a short time, and display with a exact data.
- ☆ All the drive rollers adopted high quality steel materials, hard chromium plating and the surface treated by grinding.
- ☆ The drive gears adopt high quality alloy steel, after heat treatment and grinding.
- ☆ The main drive roller adopt keyless connection, decrease the connection gap, guarantee the printing precision.
- ☆ Lubricate oil automatic balance device, keep the equal oil level equal in each unit.
- ☆ Use sun feeder for feed the cardboard.
- ☆ Customer can chose use steel anilox roller or ceramic roller, the lines of the anilox roller ac so can be chosed according to the customer demand.

Project	Model	QYKM-920	QYKM-1224	QYKM-1228	QYKM-1428	QYKM-1628	QYKM-1632
Maximum speed of machine (Zhang / min)		80	80	60	60	60	60
Maximum paper size (mm)		900X2000	1200X2400	1200X2800	1600X2400	1600X2800	1600X3200
Minimum paper size (mm)		260X600	350X600	350X600	400X600	450X600	450X600
Sheet fed paper (mm)		1200X2000	1500X2400	1500X2900	1600X2400	2000X2800	200X3200
Maximum print width (mm)		900X1960	1200X2360	1200X2760	1600X2360	1600X2760	1600X3160
Standard printing thickness (mm)		7.2	7.2	7.2	7.2	7.2	7.2
Minimum slotting (single shaft spacing)		150X150X150X150	150X150X150X150	150X150X150X150	150X150X150X150	150X150X150X150	150X150X150X150
		270X65X270X65	270X65X270X65	270X65X270X65	270X65X270X65	270X65X270X65	270X65X270X65
Minimum slotting (double spacing)		150X150X150X150	150X150X150X150	150X150X150X150	150X150X150X150	150X150X150X150	150X150X150X150
		270X65X270X65	270X65X270X65	270X65X270X65	270X65X270X65	270X65X270X65	270X65X270X65
Maximum groove depth (mm)		250	300	300	400	400	400

## Feeding unit



- ☆ Lead edge register, adjusting suction.
- ☆ Special design for the thin sheet.
- ☆ Speed up smoothly.

## Printing unit



- ☆ Circumferential register is motorized adjust with digital display.
- ☆ Anilox roll doctor ink evenly to make perfect print.
- ☆ Circumference position fix device, electromagnetic clutch breaker.

## Slotting unit



- ☆ Prepressing wheel: Manual type slot of a complete line pressing, preloading.
- ☆ Automatically adjusted group data setting with frequency converter revision to ensure high precision.
- ☆ Manually adjusted scoring wheel clearance with adjustment data displayed on the dial.
- ☆ 7mm alloy steel slotting knives with indent heat treatment to enable grinding teeth sharp edge and high precision.
- ☆ PLC, touch screen and motorized digital 360 degree adjustment adopted from slotting phase with order being able to stored.
- ☆ Additional die handle seat.
- ☆ Equipped with the interlock control switch at slotting unit to achieve stop or resume paper feed.





## SYK – Heavy Printing Slotting Machine – Chain



### Main features:

- ☆ Designed According the high request and the reliable function, the operation of the machine is humanization, can accomplish the setting, revision, implement, replacing and memories function in a shot time, and display with a exact data.
- ☆ All the drive rollers adopted high quality steel materials, hard chromium plating and the surface treated by lapping finish.
- ☆ The drive gears adopt high quality alloy steel, after heat treatment and lapping finish.
- ☆ The main drive roller adopt keyless connect, decrease the connection gap, guarantee the printing precision.
- ☆ Lubricate oil automatic balance device, keep the equal oil level equal in each unit.
- ☆ Use sun feeder for feed the cardboard.
- ☆ Customer can chose use steel anilox roller or ceramic roller, the lines of the anilox roller ac so can be chosed accord the customer use

### Slotting Unit:

- ☆ Prepressing wheel: Manual type slot of a complete line pressing, preloading.
- ☆ Manually adjust the length, width and height of the cartons and folding parts, digital display.
- ☆ Manually adjusted scoring wheel clearance with adjustment data displayed on the dial.
- ☆ 7mm alloy steel scoring knives with indent heat treatment to enable grinding teeth shaip edge and high precision.
- ☆ PLC, touch screen and motorized digital 360degree adjustment adopted form soltting phase with order being able to stored.
- ☆ Additional portable orifice die backer.
- ☆ Equipped with the inerlock control switch at slotting unit to achieve stop or resume paper feed.

Model	SYK-920	SYK-1224	SYK-1228	SYK-1428	SYK-1628	SYK-1632	SYK-2432
Maximum speed of machine (Zhang / min)	80	80	60	60	60	60	60
Maximum paper size (mm)	900X2000	1200X2400	1200X2800	1600X2400	1600X2800	1600X3200	2400X3200
Minimum paper size (mm)	260X600	350X600	350X600	400X600	450X600	450X600	550X600
Sheet fed paper (mm)	1200X2000	1500X2400	1500X2900	1600X2400	2000X2800	200X3200	3000X3200
Maximum print width (mm)	900X1960	1200X2360	1200X2760	1600X2360	1600X2760	1600X3160	2400X3160
Standard printing thickness (mm)	7.2	7.2	7.2	7.2	7.2	7.2	4-7.2
Minimum slotting (single shaft spacing)	150X150X150X150 270X65X270X65	150X150X150X150 270X65X270X65	150X150X150X150 270X65X270X65	150X150X150X150 270X65X270X65	150X150X150X150 270X65X270X65	150X150X150X150 270X65X270X65	190X190X190X190 290X70X290X70
Minimum slotting (double spacing)	150X150X150X150 270X65X270X65	150X150X150X150 270X65X270X65	150X150X150X150 270X65X270X65	150X150X150X150 270X65X270X65	150X150X150X150 270X65X270X65	150X150X150X150 270X65X270X65	190X190X190X190 290X70X290X70
Maximum groove depth (mm)	250	300	300	400	400	400	625





## EF SERIES – Leading Edge Type ( Taobao exclusive use )



### Main features:

- ☆ Designed According the high request and the reliable function,the operation of the machine is humanization,can accomplish the setting,revision, implement, replacing and memories function in a shot time,and display with a exact data.
- ☆ All the drive rollers adopted high quality steel materials,hard chromium plating and the surface treated by lapping finish.
- ☆ The drive gears adopt high quality alloy steel,after heat treatment and lapping finish.
- ☆ The main drive roller adopt keyless connect,decrease the connection gap, guarantee the printing presicion.
- ☆ Lubricate oil automatic balance device,keep the equal oil level equal in each unit.
- ☆ Use sun feeder for feed the cardboard.
- ☆ Customer can chose use steel anilox roller or ceramic roller,the lines of the anilox roller ac so can be chosed accord the customer use.

Parameter	Unit	Model				
		950-1800	950-2000	950-2200	4212-2200	4212-2400
Max. machinery speed	pcs/min	150	150	150	150	150
Economic printing speed	pcs/min	120	120	120	120	120
Max. size of paperboard	mm	950 × 2000	950 × 2200	950 × 2400	1300 × 2400	1300 × 2600
Min. size of paperboard	mm	260 × 500	260 × 500	260 × 500	350 × 800	350 × 800
Min. space of slotting	Obverse knife	140 × 140 × 140 × 140			150 × 150 × 150 × 150	
	Reverse knife	260 × 60 × 260 × 60			280 × 60 × 280 × 60	
Max. depth of slot	mm	240	240	240	300	300
Skip feed size	mm	1200 × 2000	1200 × 2200	1200 × 2400	1500 × 2400	1500 × 2600
Max. printing area	mm <sup>2</sup>	950 × 1800	950 × 2000	950 × 2200	1300 × 2200	1300 × 2400
Thickness of standard printing plate	mm	7.2	7.2	7.2	7.2	7.2



## CL1200 Lead Edge Feeder Rotary Die-cutter



### Main features:

- ☆ This series of machine adopts double rollers moving rolling pressing type, to make paperboard once to finish slicing line, slicing corner, rolling line pressing trace, hitting hole hitting button orders and so on. This machine adopts vacuum adsorption help carrying paper.
- ☆ Automatic flexo printing, slotting and die-cutting machine adopts leading edge feeding, frequency regulating input air, which is stable and accurate for the thinner and bent cardboard to feed.
- ☆ Main motor is equipped with frequency control; Die-cutting roller can be adjusted 360° electrically. The machine is equipped with an electronic counter.
- ☆ With the rubber lining rubber roller speed automatic compensation, repair device and long service life etc.



## Chain feeding type corrugated cardboard slotting machine

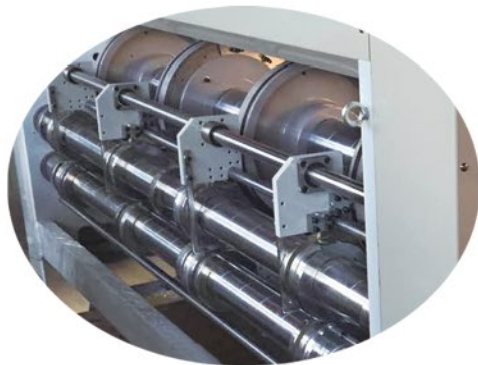


### Function and characteristic:

- ☆ This machine adopts chain feeding type, bilateral blocking positioning, to ensure that feed paper accurately.
- ☆ Box height adjust is four knife synchronization, the length adjustment, the knife and the line pressing on the top and the bottom, the paper cutter and the paper pressure rod, linkage shift, save the time of order transformation.
- ☆ The phase adopts structure of planetary gear type, electric 360° adjustment, digital display.
- ☆ The machine transmission uses cross slide block structure, uses automatic spray type lubrication, circulating oil supply, the gear adopts free key connection, remove the link clearance.
- ☆ The electrical appliances adopts international famous brand, the bearing adopts rolling bearing from Harbin, high speed and has stable performance.
- ☆ The punching and the clasp hands device and the free plate quad die cutting device is optional.

### Technical parameter:

Parameter	Company	φ 400	φ 480	φ 535	φ 600	φ 735
Maximum mechanical speed	pcs/min	60	60	60	60	60
Maximum paper size	mm	2400 1220 × 2600 2800	2600 1450 × 2800 3000	2600 1600 × 2800 3000	2600 1800 × 2800 3000	2600 2280 × 2800 3000
Minimum paper size	mm	350*600	400*600	420*600	420*600	500*700
Slot width * grooved depth	mm	7*300	7*350	7*400	7*450	7*550
Phase adjustment	°	Electric 360°	Electric 360°	Electric 360°	Electric 360°	Electric 360°



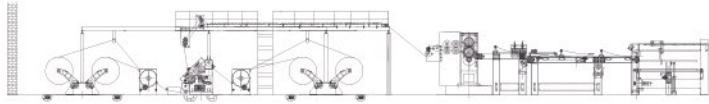




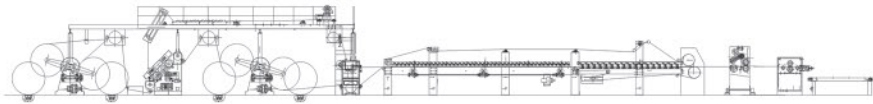
## 200-2200 type seven-layer high speed corrugated paperboard production Line



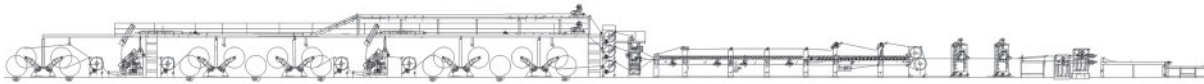
### ■ Single-layer standard type lay-out drawing



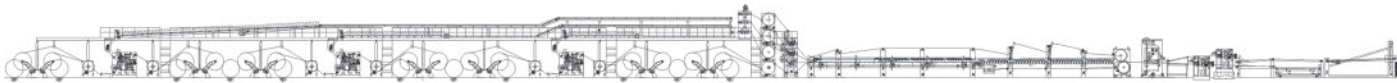
### ■ Three-layer standard type lay-out drawing



### ■ Five-layer standard type lay-out drawing



### ■ Seven-layer standard type lay-out drawing



Complete corrugated paperboard production line is composed of shaftless mill roll stand, fingerless type single facer (vacuum suction type), preheater, double bridge gluer machine, double facer machine, cut off machine, slitter scorer machine, stacker and glue making system. Our company has absorbed advanced technology from other countries, we get feedback from our users and on the basis of our experience more than 30 years for developing the new production. The features of our machine: high automation, easy operation & maintenance, high efficiency, good quality of paperboard, compact structure and nice appearance.





## Single corrugated board production line

The semi-auto single-sided corrugated board production line is composed of mill roll stand, single facer and rotary sheet off, which is used to produce sing-sided corrugating board of different sizes.

The production line features advanced design and high production efficiency. It is a perfect equipment for the medium and small size corrugators.

Design speed:100m/min,150m/min.

Effective sheet length: 1400mm-2500mm.



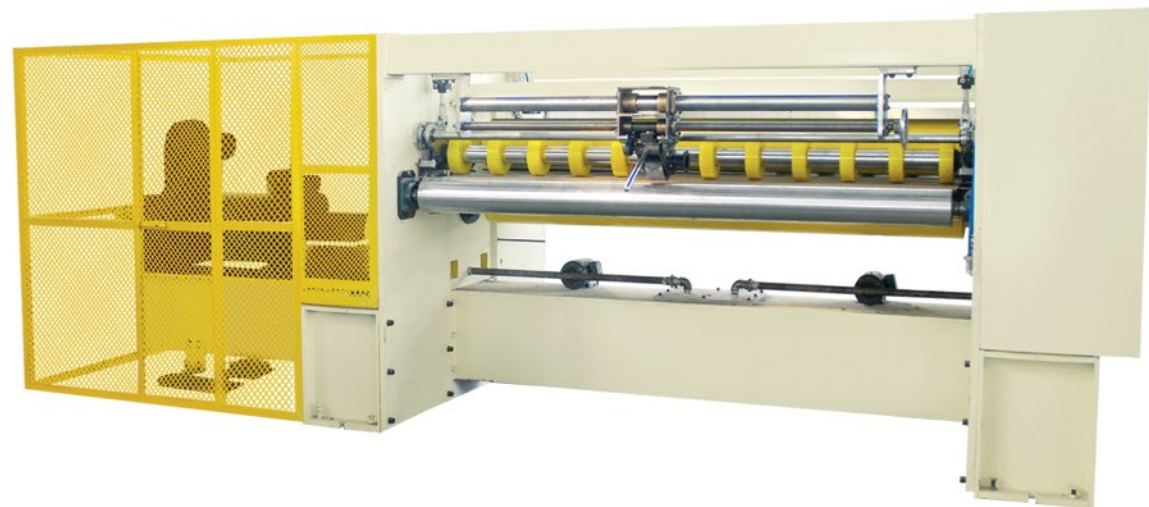
## SF-380/410 Single facer



- ☆ Design speed: 220m/min
- ☆ Effective sheet length: 1400mm–2500mm
- ☆ Vacuum fingerless type
- ☆ Auto rotating glue roll while the main motor stop to avoid the glue drying .
- ☆ Precise gap metering between glue roll and doctor roll, with touch screen display. Glue volume can be automatically adjusted with plant speed changing.
- ☆ Motorized glue area setting.
- ☆ Variable speed gearbox drive, with gears precisely grinded and oil immersed lubricated. Four axis gimbal transmission for the output shaft.
- ☆ Imported Japanese high quality bearing for upper and lower corrugating roll and pressure roll. High temperature grease used for lubrication.
- ☆ The corrugating roll is made of special alloy steel of 48CrMo with grinding process and hardened with hardness of HRC56–60. Wolfram Carbide is optional for the corrugating roll.
- ☆ Gap between glue roll and lower corrugating roll ,pressure roll and lower corrugating roll are simultaneously controlled by double motor.
- ☆ Motorized control of the pre-heater area.
- ☆ Spraying device is equipped.

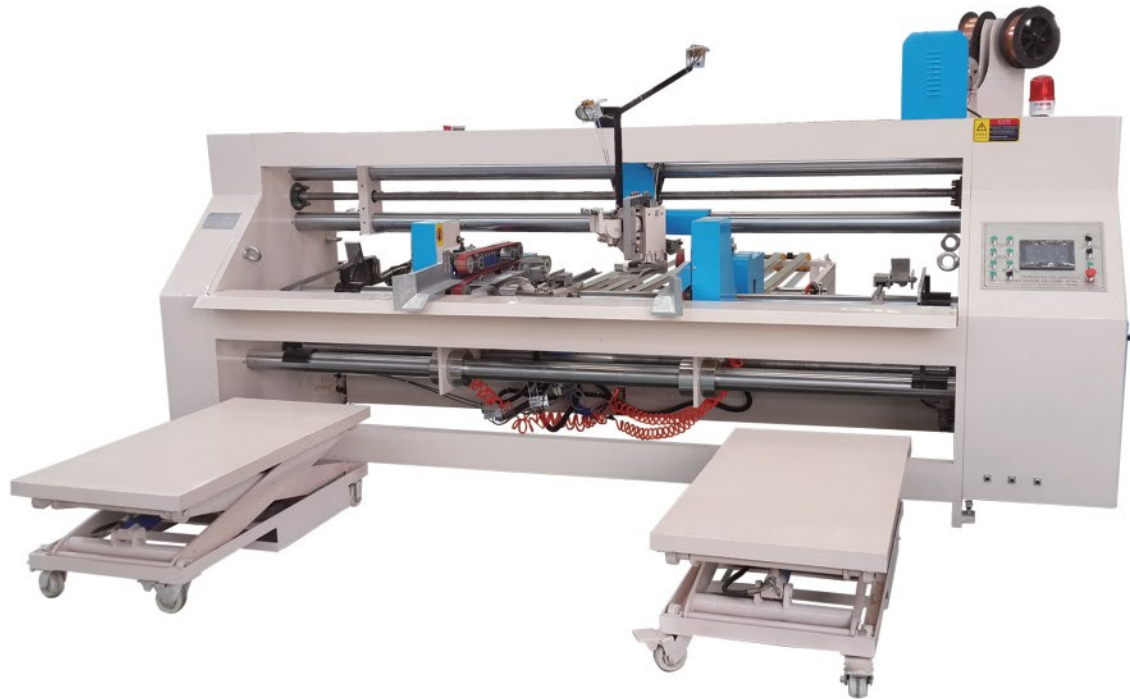
- ☆ Design speed:200m/min.
- ☆ Effective width: 1400mm–2500mm.
- ☆ Cutting length from 500mm up to 9999mm. Cutting precise : stable speed  $\pm 1$  mm.
- ☆ Auto-cyc oil pump lubrication.
- ☆ Precise adjustable seamless gear assuring good mesh.
- ☆ Computer memory of many orders.
- ☆ Addition and cancellation of orders are possible at all times.
- ☆ Possible display of production index and infavorable index.
- ☆ Automatically ajustment of the cutting speed according to the specification of the paperboard and the speed of the production.

## NC-200N Helical knives NC cutting machine





## SDJ-3000 Semi-Auto Stitcher(1、 2-Piece)



### Main features:

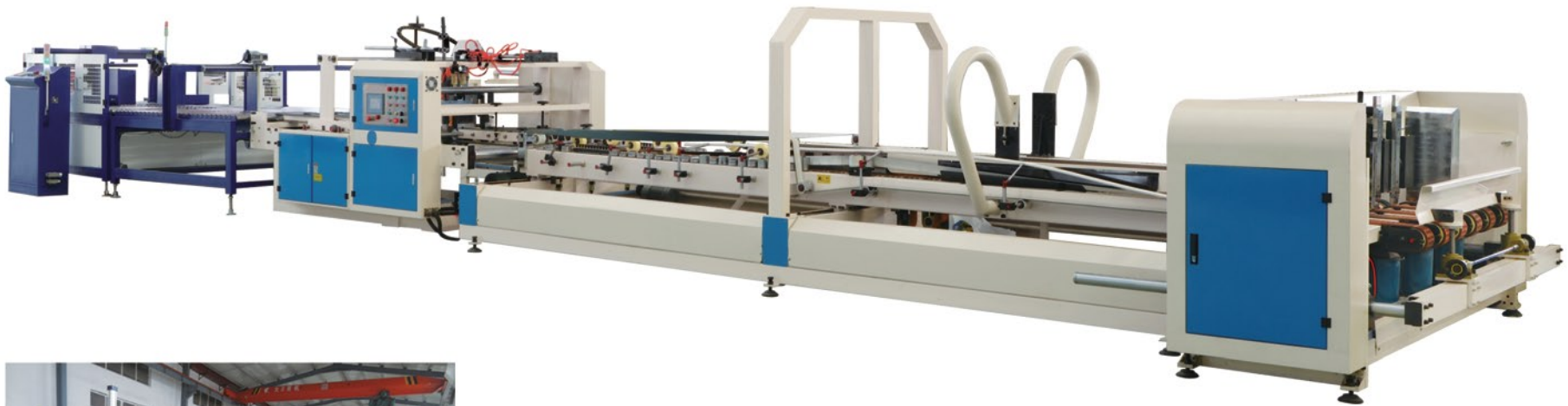
- ☆ A dual-purpose machine for single forming carton, double forming carton, irregular carton.
- ☆ The size is full electrically controlled and it can be changed the size in 2-3 min.
- ☆ The strengthened, single, double nailing can be finished in a lump.
- ☆ Auto counting, after stacked, it will be auto packing.
- ☆ Available for large carton, and nail-feeding is high speed and high efficiency.
- ☆ Nailing from is free adjustable between 30-120 mm, set by computer.
- ☆ It can do special box without cover

### Technical parameter:

Model	SDJ-2400
Max. paper size ( A+B ) × 2 ( mm )	2000
Min. paper size ( A+B ) × 2 ( mm )	1060
Max. carton length A mm	2850
Min. carton length A mm	350
Max. carton width B mm	1200
Min. carton width B mm	160
Max. paper height ( C+D+C ) ( mm )	2500
Min. paper height ( C+D+C ) ( mm )	300
Max. rock cover C ( mm )	560
Min. rock cover C ( mm )	50
Max. height D ( mm )	200
Min. height D ( mm )	150
Max. width of the tongue ( mm )	45
Nail distance mm	20-120
Nail No.	1-99
Speed ( 钉 / 分钟 )	600
Weight ( T )	3



## Automatic Folder Gluer Machine



### Counter & Stacker section

- ☆ Stacking and counting are simple and reliable;
- ☆ Digital control, operation easily and reliable. No-stop put in data and automatic counting.
- ☆ With rectification function.
- ☆ Paperboard counting and put out by pneumatic, stable and quickly.

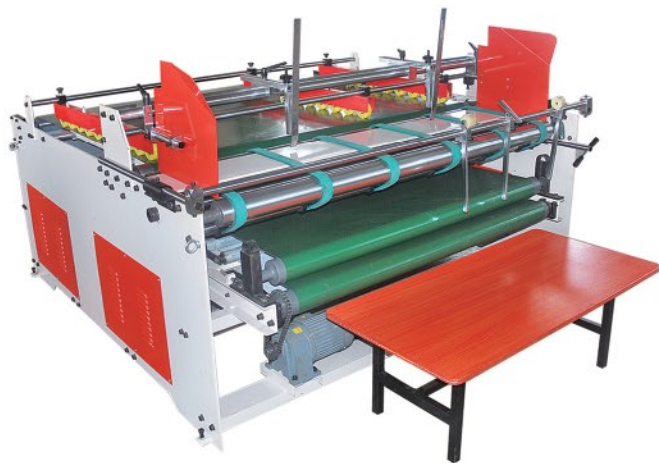
### Feeding section

- ☆ Vacuum suction feeding to feed warping paperboard easily.
- ☆ Quality electromagnetic clutch and brake adopted, feeding section controlled independent, operation easily
- ☆ Scorer wheel adjustable, suit for 2–8mm thick paperboard
- ☆ Second creasing structure can impress again the paperboard which was not creased well;

### Glue&Folding section

- ☆ Simple structure and high reliability, glue quantity adjustable, cleaning easily.
- ☆ Stainless steel glue wheel adopted, long life and saving glue cost:
- ☆ Imported quality rubber belt adopted, automatic folding.
- ☆ With paperboard rectify device and creasing rectify device:





## Semi-auto combined Gluer machine

### Function and characteristic:

Semi-auto Gluer machine(Combined pressure Model) is the latest exploit. According to the small order of the user, it has a small volume and cover an area of small. Easy operation without having experienced, Suitable for transform small batch products, Applicable range is very wide, Ordinary carton, Heterogeneous shape can be glued, Max Mechanical speed is 56m/min, Efficiency is higher 4 times than manual operation; Adhesive is strong, Tidy not leak adhesive, Light membrane of plastic coated of sticky mouth section can be polished and removed by two-headed burnish implement, Improve the glue adhesive, Solve the cartons are easy to opening glue problem in some seasons, in this machine, folding carton is manual, Improve the work efficiency meanwhile correct wrong indentation line.

### Grinding paper department

The burnishing wheel is adopt special material for its high hardness and long life, the high speed burnishing wheel guarantee burnishing paper effect. Efficient cleaner adsorptive the paper scraps. Keep a clean and tidy work environment

### Glue department

Adopt stainless steel bucket for supply glue. Not easy to rust. High Corrosion Resistance. Multiple types of pasting wheel, meet all kinds of production.

## Semi-automatic gluing Machine

### Main features:

- ☆ Type Semi-auto gluer compose of main form and two small conveyer.
- ☆ Main form including: Form, up and down working table. Forepart feeding section, forepart proofread section, middle transportation section. middle press section, side carton delivery section, electric control system.
- ☆ This machine adopt name brand import electric spare parts, siemens electric, omron photoelectricity switch, Japan TOKY counter Taiwan MINGWEI electric power supply Gluer head adopt special alloy material, anti-acidity and anti-alkalinescence, to keeping the gluer head for long life. Main motors adopt Taiwan Chengpang motor.

### The Machine technique parameter:

Voltage	3-380VAC
HZ	50/60
Power	3.2kw
Current	6.3a
Weight	1.0T
Overall size	2200 x 1900 x 1300mm
Max. Size of box	1500 x 1100mm





Model 1300-1600 Die Cutting & Creasing Machine



DX Series of Box Stitching Machine



Automatic Servo Type S stitching Machine



High-Speed Automatic Partition Machine



Corrugated Board Gluing Machine



The bfy thin edge slitter



Slitting & Scorer Machine



Four Knives Slotting Angle Cutter



Platform Die-Cutting Machine



Cleaning waste stacking machine



Semi-automatic PE Bundling Machine





## Our Manufacturing Facility in China :



Shop floor at the manufacturing facility



Printing Machine under construction



Machines ready for dispatch



High Speed Lead Edge Printer Slotter Die Cutter

**Our company deals in all the machinery related to corrugated boxes manufacturing.**

**Following are some of the examples:**

5 Ply Flute Laminator



Three-Feeder Automatic Flute Laminator is fortified model adopting two bottom feeders and one top feeder, especially suitable for laminating two single flutes into 4 ply corrugated boards

Conveyor



Integrated with upper and lower pressing conveyor, all boards are pressed and dried naturally until they are laminated tightly without air bubbles